

Updated: 15/01/2020	<b>TECHNICAL DATA SHEET</b>	
Ref. : Flux	<b><u>H32M</u></b>	
Created: 20/08/2001	<b><u>Organic water-soluble Flux</u></b>	



### **GENERAL CHARACTERISTICS:**

- De-oxidising flux used for soldering printed circuits.
- Non rosin, organic flux, soluble in water and alcohol.
- Soldering flux type 2.1.3 according to ISO EN 9454.

### **PHYSIOCHEMICAL CHARACTERISTICS:**

Solution	: Alcoholised
Colour	: Colourless
Density at 20°C	: 0.950
Chloride content	: Halide free
Acid number	: 79 mgKOH/g
Solids content	: 39.5 %
Perfect cleaning by water and alcohol	

### **ADDITIONAL INFORMATION:**

Our manufacturing processes have been subjected to FMECA analysis (equivalent of AMDEC in France).

A quality Certificate can be obtained on Request



### **INSTRUCTION OF USE :**

For use in automatic flow machines, being applied by the air foam process.

Water cleaning does not introduce risk of pollution and can be disposed of via normal drains without the need of any special treatment. Shake well before use.

### **MISCELLANEOUS:**

**Health and Safety** : As with all soldering fluxes, this flux must be used in a well ventilated area away from any source of flame or ignition (COSH sheet available).

**Packaging** : Throwaway plastic containers of 5, 10 and 20 litres.

**Storage** : In original hermetically sealed containers, stored at an ideal temperature near 20°C for 12 months maximum.

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